



To whom so ever it may concern

Dt. 01/01/2015

Sub: Material Quality Certificate

We are supplying Paper bag to **Kalpesh Corporation**, Located at Bhrahmanwada. HDPE/PP material is used in the Paper bag is of FOOD GRADE Quality. We are attaching certificate of manufacturer from whom we are purchasing the above material.

Yours truly,


For, Aalay Paper Pack

ECO FRIENDLY

An ISO 9001:2008 Certified Company
A WHO-GMP Certified Company

NR. SARDAR DAIRY, B/H R.T.O., HIGHWAY, MEHSANA-384003 GUJARAT, INDIA.

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TEST REPORT

Dear Sir,
Find below test report for HDPE Laminated Paper Bags



Date: 04-01-2015

Sr. No.	Particulars	Unit	Specification	Actual Test Result
1	Bag Size	Inches	HDPE Laminated Paper Bags	-
2	Bag Weight	Grams	Depend on Size	Depend on Size
3	Bag Color	Brown	Brown/white	Brown/white
4	GSM	g/ m2	80+	90+
5	Thickness	Mm	0.12 to 0.14	.14+
6	Bursting Strength	Kg/cm2	3.2+	3.2+
7	B.F.		35+	35+
8	Cobb (60 second)	g/m2	33	34
9	Tensile strength	Kg MD: CD:	8.2 4.5	8.3 4.5
10	Stretch	% MD: CD:	2.9 6.6	3 7
11	Breaking Length	Meter MD: CD:	6100 3200	6150 3250
12.	Moisture	%	5 to 9	5
13.	Moisture Returnability Test			

For Aalay Paper Pack

For AALAY PAPER PACK
ECO FRIENDLY
QUALITY CONTROL MANAGER

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Dear Sir,

Find below test report for multiwall paper bags

Quality: Multiwall Paper bag

Date: 4 /1/2015



Sr. No.	Particulars	Unit	Specification	Actual Test Result
1	Bag Size	Inches	Multiwall Paper bag	-
2	Bag Weight	Grams	Depends on size	Depends on size
3	Bag Color	Brown	Brown/white	Brown/white
4	GSM	g/ m2	90+for brown paper 80+for white paper All paper are ESK paper	90+for brown paper 80+ for white paper All paper are ESK paper
6	Bursting Strength	Kg/cm2	3.2+	3.2+
7	B.F.		35+	35+
8	Cobb (60 second)	g/m2	30	32
9	Tensile strength	Kg MD:	8.2	8.3
		CD:	4.5	4.5
10	Stretch	% MD:	2.9	3
		CD:	6.6	7
11	Breaking Length	Meter MD:	6100	6150
		CD:	3200	3250
12	Liner	Gauge	Virgin food grade	Virgin food grade

For Aalay Paper Pack

Quality control dept

For **AALAY PAPER PACK**
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